

Work Order ID 73299

Wednesday, August 31, 2011 10:45:42 AM

Page 1

Item ID: D4012-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Cushion

Start Date: 9/1/2011 Start Qty: 20.00

Cust Item ID:

Required Date: 9/15/2011 Req'd Qty: 20.00

Customer:

Reference:

Approvals: Process Plan: CMF Date: 11-09-11 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4012	B

100

0.00



Mill Conv

Conventional Milling Machine

Memo

1-Turn as per folio FA & dwg
FOLIO REV: 11/09/11
DWG REV: 11/09/11

2-Deburr as required

0.00

11/09/15

22

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

Memo

0.00

11/09/15

22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

and 11/09/15

22

130

Identify as per dwg & Stock Location: *460*

0.00



Packaging

Memo

0.00

Packaging

12/3/09 sl (22)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

MLJ 12/03/09

MLJ 12/03/09
(22)

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Picklist Print

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Page 1

Work Order ID: 73299



Parent Item: D4012-1



Parent Item Name: Cushion


Start Date: 9/1/2011

Required Date: 9/15/2011

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP RevA: New issue 09.10.28 DD verified by:JLM
revA as per dwg 09.11.18 DD verified by:JLM
as per dwg Rev.B DD verified by:JLM
IPP RevB:
IPP Rev:C 11.01.10

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4012-1  UHMW U-Channel		Manufactured	No			100	f	26.0000	0.37	7.789474			

Location	Loc Qty	Loc Code
MAT056	6	
63829	6	
ST489A	20	
70348	20	

6 ~~10~~ 11/09/15
2.2 ~~10~~ 11/09/15

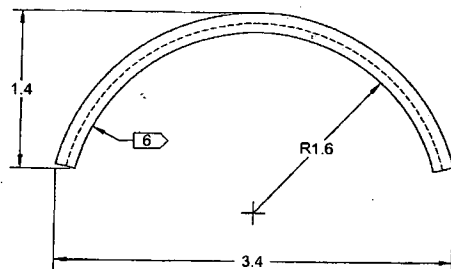
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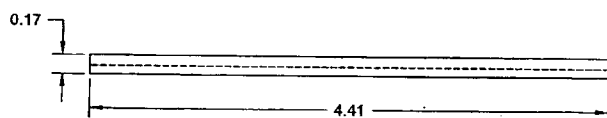
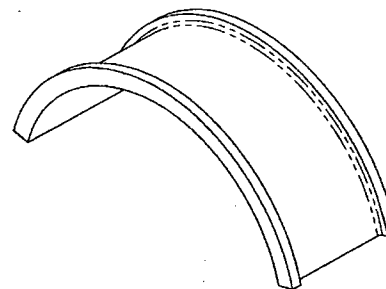
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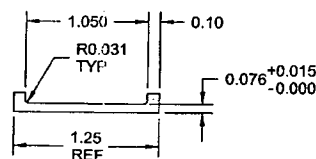
NOTE: Date & initial all entries



D4012-1 CUSHION
 (MAKE FROM D4012-1F)



D4012-1F FLAT MACHINED STATE



73299

RELEASED
 2010-12-23
 JMB

- NOTES:**
- 1) MATERIAL: MAKE FROM D4287-3
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4012-1" AND B/N "BXXXXX" PER QSI 044 6.1
 - 7) WEIGHT: 0.02 lbs

B	CHANGED RAW MATERIAL TO REDUCE MANUFACTURING COSTS; PART NOW MACHINED FLAT AND SHAPED WITH RADIUS. REF: PAR10-29	MB	10.12.07
A	NEW ISSUE	MB	09.10.19
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.12.07		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. B
DRAWING NO.	D4012	SHEET 1 OF 1
TITLE	CUSHION	SCALE
		NTS

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